



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5350-041
Job Sheet 174730-A



Part No: D5350-041

Job Qty: 2 ea

Part Name: Fwd Cross Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 15.12.11 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.25 rev.a dwg DD VERF:JLM IPP REV:C 16.06.30 DWG REV.B DD VERF:JLM IPP REV:D 17.01.09 DWG REV.c DD VERF:JLM IPP REV:E DWG. REV.D 17/04/11 JFS VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
200	QC	2 pcs	4/20/18	4/20/18	0.00	0.00	QC3		
210	Small Fab	2 pcs	4/20/18	4/20/18	0.00	0.93	Small Fab-9		
220	QC	2 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
230	Packaging	2 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		
240	QC21-SA	2 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-13A	Bolt	4 Ea (2 ea)	210-Small Fab	So72173
CBL-1240	Cable	10.8400 ft (5.42 ea)	210-Small Fab	So72174
CBL-460	Loop Sleeve	20 Ea (10 ea)	210-Small Fab	So72175
D5324-3	Bracket	2 Ea (1 ea)	210-Small Fab	So72176
D5346-3	Bushing	8 Ea (4 ea)	210-Small Fab	So72177
D5350-5	Adapter	2 Ea (1 ea)	210-Small Fab	So72177
MS17984-C412	Pin, Quick Release	4 Ea (2 ea)	210-Small Fab	So72177
MS17984-C418	Quick Release Pin	2 pcs (1 ea)	210-Small Fab	So72177
MS17984-C517	Pin, Quick Release	4 Ea (2 ea)	210-Small Fab	So72177
MS21042L3	Nut	4 Ea (2 ea)	210-Small Fab	So72180
NAS1149D0316J	Washer	8 Ea (4 ea)	210-Small Fab	So72181

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
210-Small Fab	AN3-13A	4	44	0
	CBL-1240	11	379	0
	CBL-460	20	435	0
	D5324-3	2	61	0
	D5346-3	8	11	0
	D5350-5	2	5	0
	MS17984-C412	4	15	0
	MS17984-C418	2	35	0
	MS17984-C517	4	50	0
	MS21042L3	4	1,746	0
	NAS1149D0316J	8	758	0
Part Specifications				
Specifications could not be found.				

Plex 5/17/18 9:24 AM Dart.Gagnon.Michelle



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Container No: S072187



Part: D5350-041

Job No: 174730-A

Serial No/Batch: S066638

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/10/18